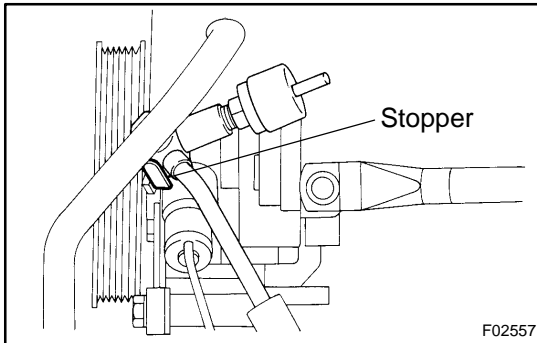


## INSTALLATION

### 1. INSTALL PS VANE PUMP ASSEMBLY

- (a) Install the PS vane pump assembly with the 2 bolts.  
**Torque: 58 N·m (590 kgf·cm, 43 ft·lbf)**
- (b) Connect the connector.



### 2. CONNECT PRESSURE FEED TUBE

Connect the pressure feed tube and a new gasket with the union bolt.

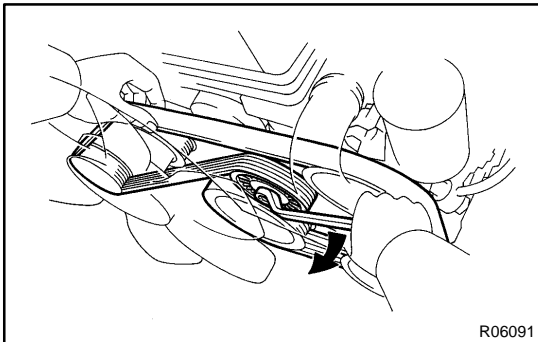
#### HINT:

Make sure that the stopper of the tube is touching the PS vane pump body, as shown, before torquing the bolt.

**Torque: 49 N·m (500 kgf·cm, 36 ft·lbf)**

### 3. CONNECT RETURN HOSE

Connect the hose with the clip.



### 4. INSTALL DRIVE BELT

Loosen the drive belt tension by turning the drive belt tensioner clockwise, and install the drive belt.

### 5. INSTALL ENGINE UNDER COVER

Install the engine under cover with the 16 bolts.

### 6. BLEED POWER STEERING SYSTEM (See page [SR-3](#))